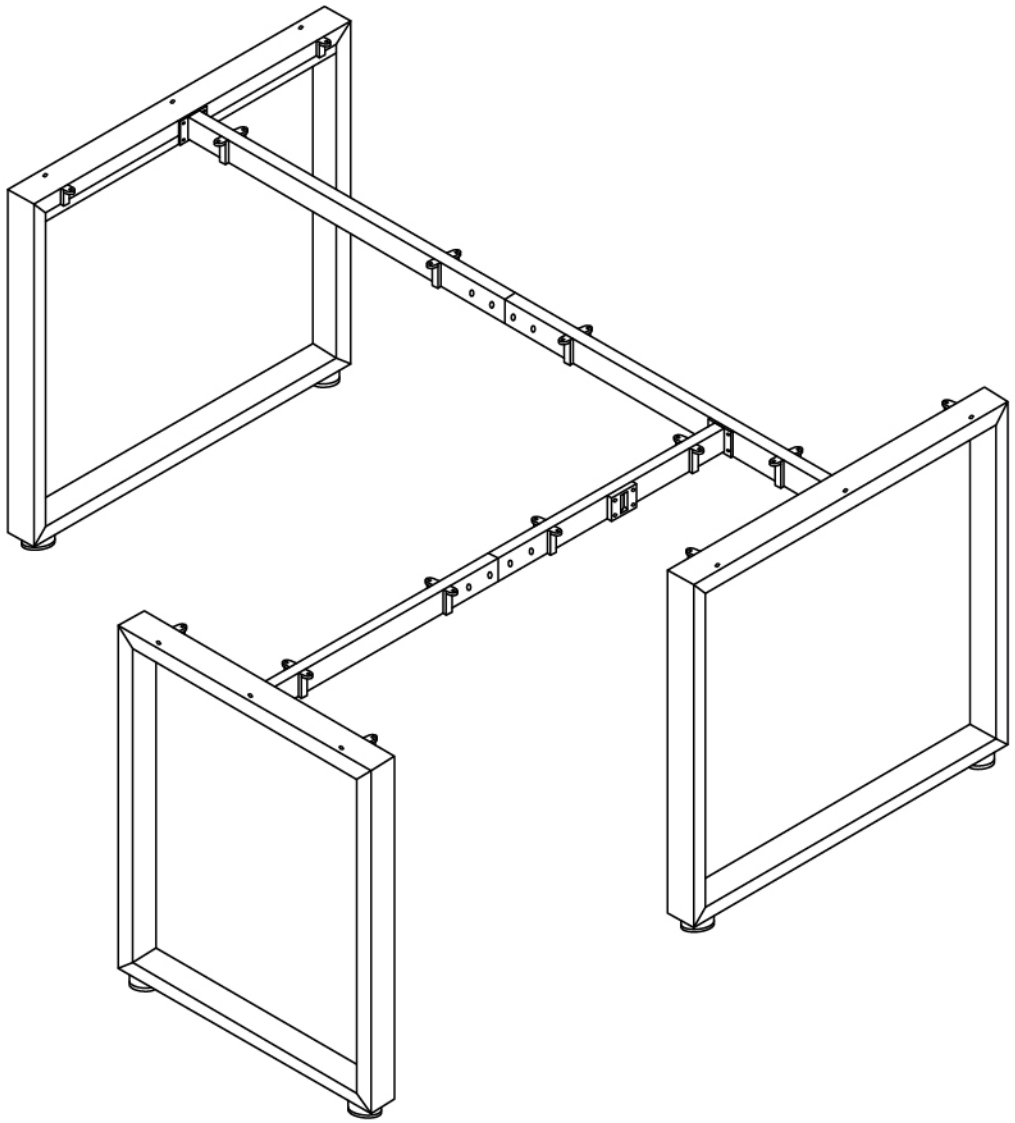
i5 Industries Fusion
L-Shape Desk Base

Product Codes

FD_60x66	FD_66x78
FD_60x72	FD_72x72
FD_60x78	FD_72x78
FD_66x72	FD_72x84



Have a question or need help with assembly? Reach out to us.

Monday - Friday
8:00 am - 5:00 pm CST
979.776.2100 Option 2.
i5industries.com

If you are missing parts or discover defects and/or damage while assembling this product, you could be eligible for a replacement free of charge. Feel free to contact us or the store you purchased this product from to file a claim.

Watch Video Instructions

i5industries.com/assembly-instructions

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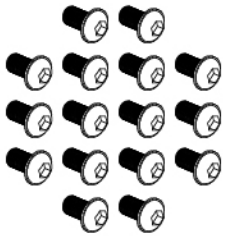
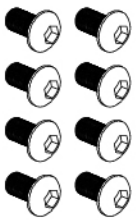
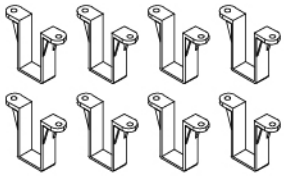
Hardware Included



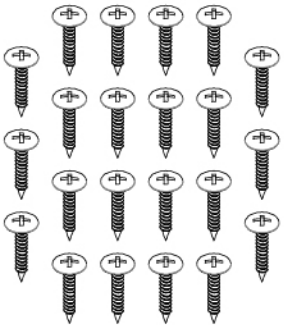
A M6*12 Hexagonal Machine Bolt 26 Pieces



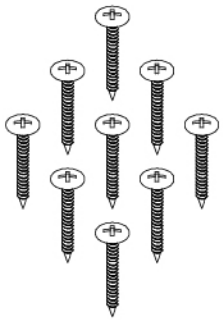
B M8*10 Machine Bolt 8 Pieces



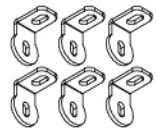
C U Shape Bracket 8 Pieces



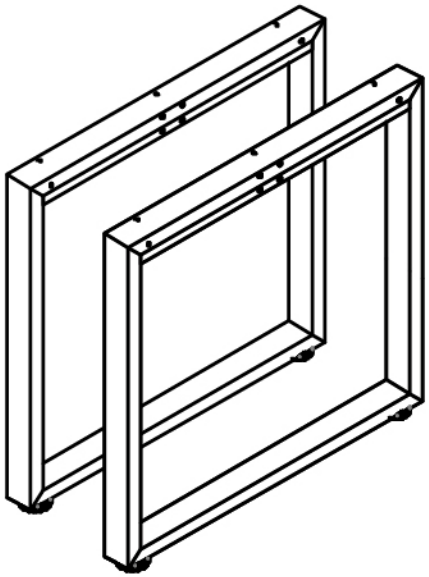
D 4M*20 Self Tapping Screw 22 Pieces



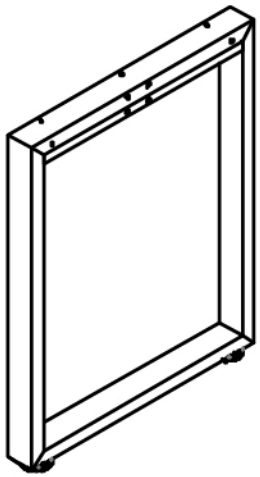
E 4M*50 Self Tapping Screw 4*50 9 Pieces



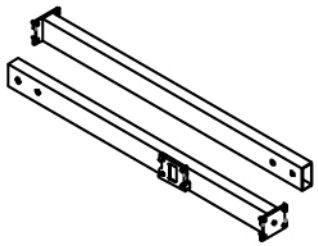
F L Shape Bracket 6 Pieces



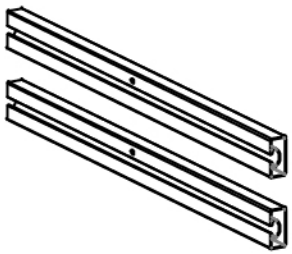
G Main Desk O-Leg 2 Pieces



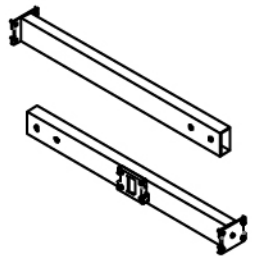
H 1 Pieces



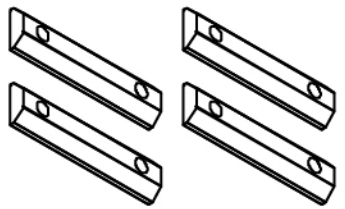
I Main Desk Support Beam 2 Pieces



K Support Beam Extension 2 Pieces



J Return Support Beam 2 Pieces



L Support Beam with Threaded Inserts 4 Pieces

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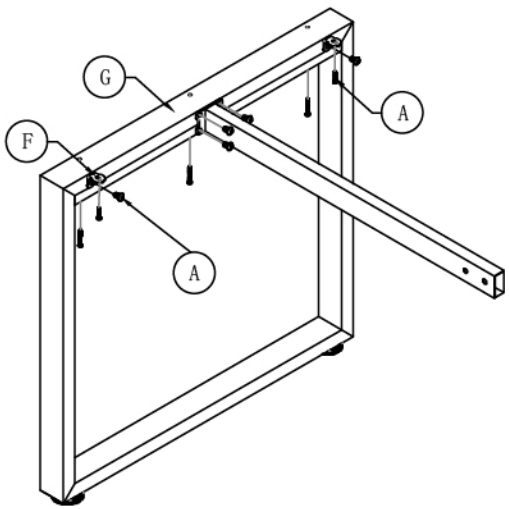
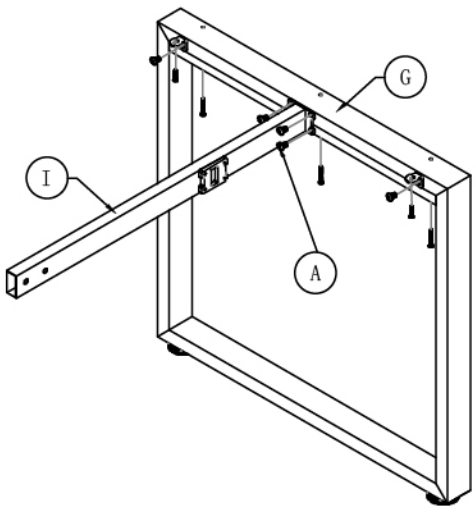
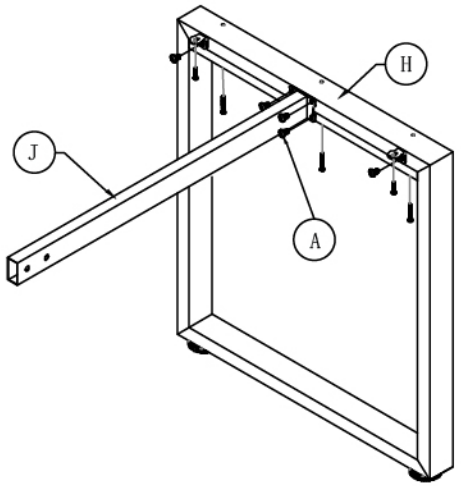
1 Attach 2 L-shape brackets (F) to each leg using M6*12 bolts (A)



2 Attach main desk support beam (I) to each main desk O-Leg (G) using 4 M6*12 bolts (A)



3 Attach return support beam (J) to return 24" O-Leg (H) using 4 M6*12 bolts (A)



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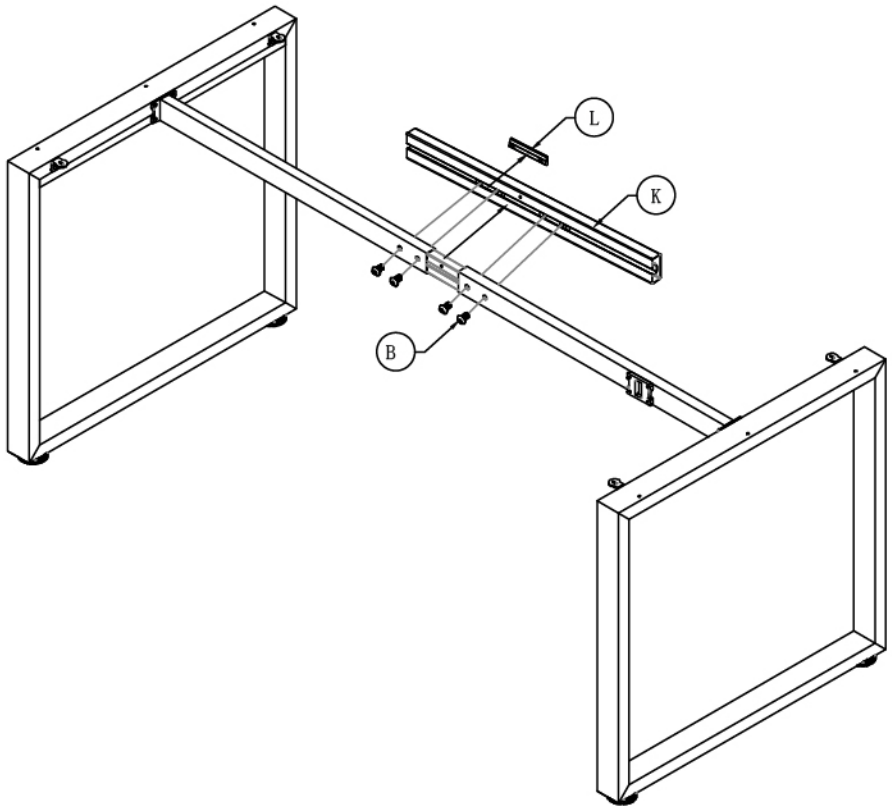
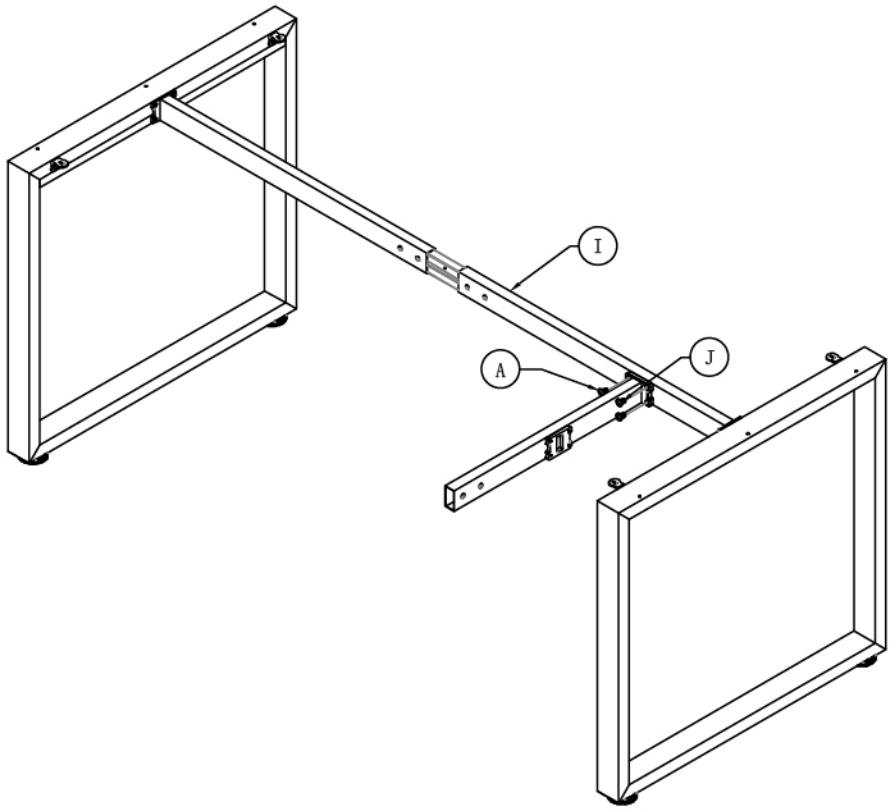
4 Insert 2 support beam threaded inserts (L) into the track on the support beam extension (K) then insert (K) into both ends of the main desk support beams.

Align threaded inserts (L) with holes on the main desk support beam and insert 4 M8*10 bolts (B) *Do not tighten until you get it to your desired width. Then tighten bolts.



NOTE: Make sure the threaded plate on the main desk support beam (I) is on the desire hand. *See above where to place for right and left hand

5 Attach remaining return support beam (J) to main desk support beam (I) using 4 M6*12 bolts (A)



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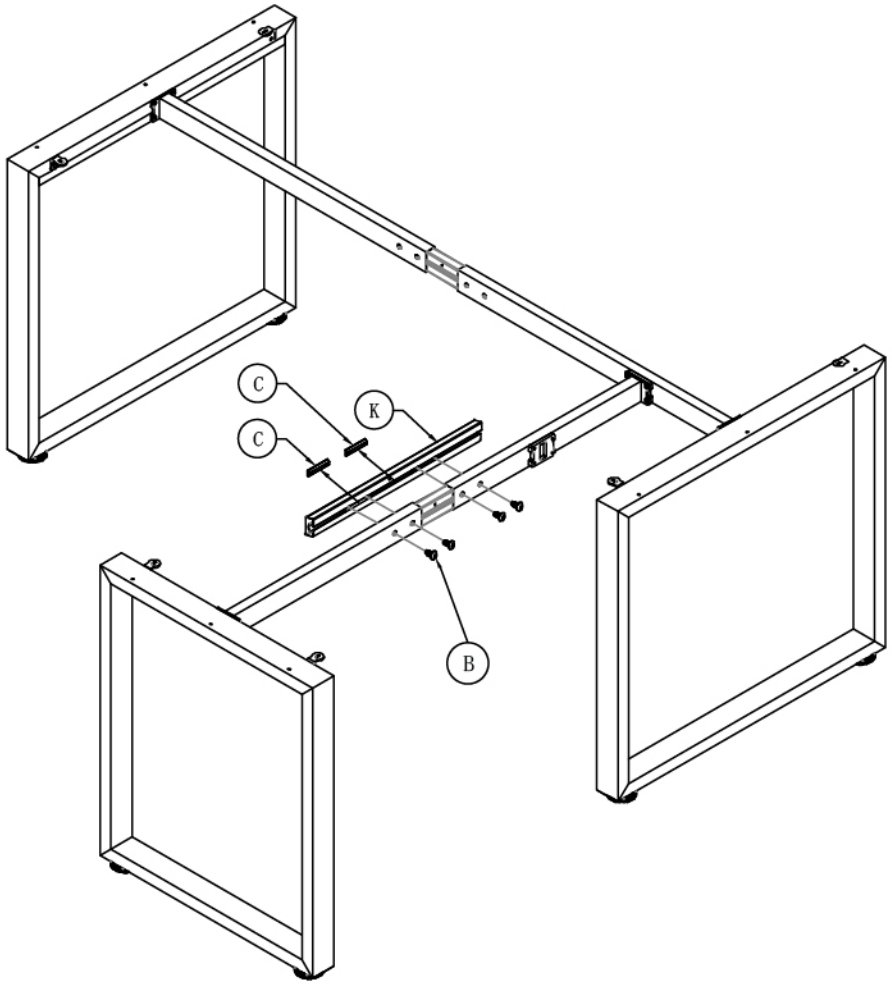
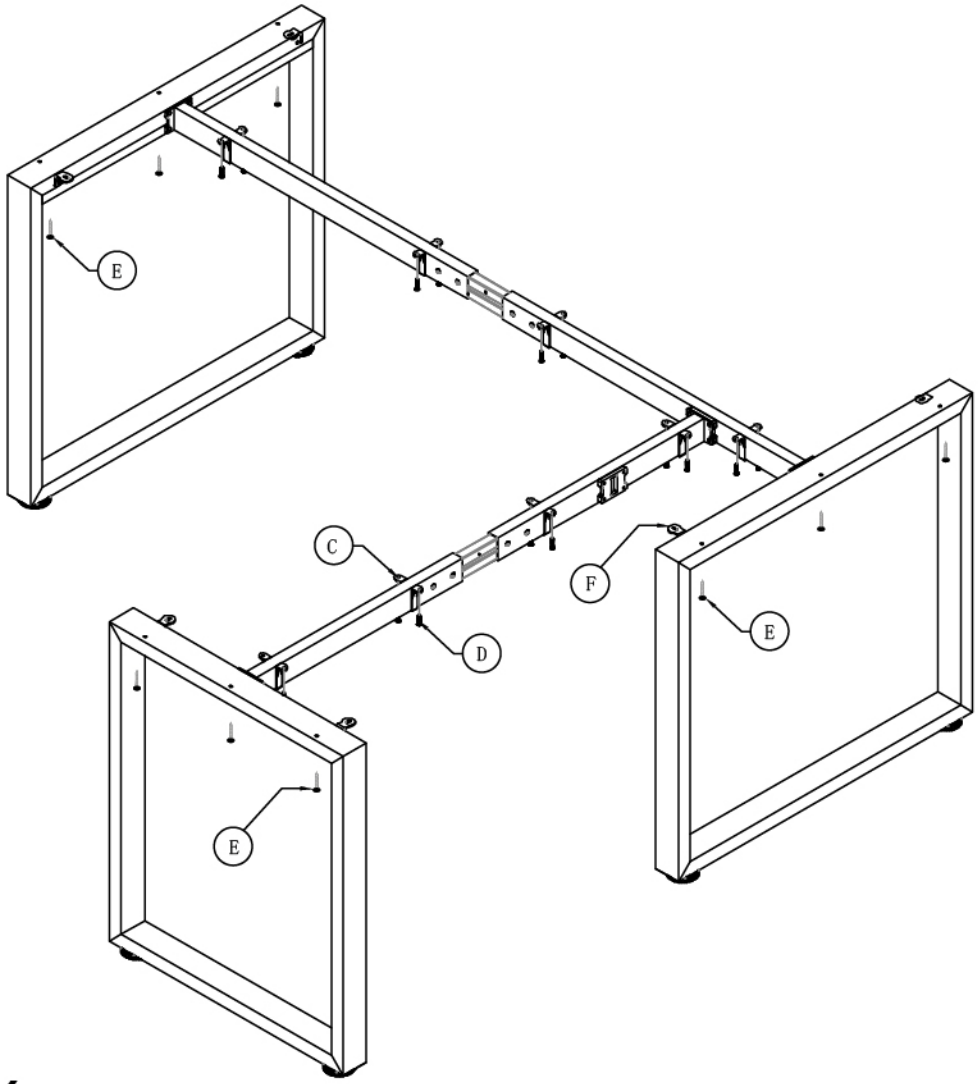
6 Insert 2 of the support beam inserts (L) into the track on the support beam extension (K) Align threaded inserts (L) with holes on the return support beam and insert 4 M8*10 bolts (B) *Do not tighten until the base is extended to meet the depth size of the return surface, then tighten bolts.



7 Place 4 U-shape brackets (C) on each support beam, make sure to spread them apart evenly. Then, place the main desk and return surfaces on the frame. Once surfaces are aligned with leg inserts use 3 4*50 self tapping screws (E) into the holes on the under side of each leg and tighten. Then insert and tighten 4*20 self tapping screws (D) into each L shape bracket (F) after screwing in all the L shape brackets you will then do the same thing to all of the U shape brackets.



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